MATERIAL SAFETY DATA SHEET 9603-06

9660-01 9601-06 7402-10 9607-04 7389-10 9605-06

Manufactured by: Sage Products Inc. 815 Tek Drive Crystal Lake, IL 60039

9604-10 Telephone: 815 455 4700 Product Info Technical Info 815 455 4700 Chemtrec 800 424 9300

PRODUCT IDENTIFICATION

Product Types: Molded Plastic Products (from Polypropylene Resin)

Sage Finished

Product Numbers:

1509, 1521, 1522, 1525, 2500, 8150, 8508, 8509, 8525, 8526, 8533, 8534, 8536, 8537, 8559, 8801, 8802, 8900, 8901, 8902, 8905, 8906, 8908, 8910, 8920, 8931, 8932, 8933, 8934, 8935, 8936, 8938, 8939, 8950, 8969, 8970, 8972, 8979, 8982, 8985, 8989, 8990, 8991, 8995, 8996, 8998, 9910, 9915, 9920, 9925, 9930, 9940, 9945, 9950, 1522-AC, 1522MEX, 2500-B, 2501-MW, 8501-0MEX, 8501-1, 8501MEX, 8502-0-1, 8502-1, 8502-Y, 8503-0-1, 8503-0MEX, 8503-1, 8507-AC, 8508-MW, 8508-MWB, 8508-Y, 8508-YB, 8508B, 8509-AC, 8510-0-1, 8510-1, 8510-X, 8511-0-1, 8511-0MEX, 8511MEX, 8512-0-1, 8512-0-Y, 8512-1, 8512-AC, 8512-X, 8512-Y, 8513-0-1, 8513-0MEX, 8513-0MW, 8513-1, 8513-AC, 8513-X, 8516-08, 8516-09, 8520-0-1, 8520-1, 8521-0-1, 8521-1, 8521MEX, 8537-MW, 8537-Y, 8556-AT, 8556-D, 8556-GM, 8556-GMT, 8556-HC, 8556-HC, 8556-HS, 8556-HT, 8900-AC, 8900-MW, 8934B, 8935-Y, 8935B, 8936B, 8938-D, 8938-Y, 8938A, 8938B, 8939B, 8965-0-1, 8965-1, 8965-MW, 8965-MW, 8965-MW, 8966-0-1, 8966-1, 8970-AC, 8979-MW, 8980-MW, 8980-S, 8980-SB*A, 8980-Y, 8982-W, 8982-YMEX, 8985-MW, 8985-S, 8985-W, 8985MEX, 8989-W, 8989-YB, 8989B, 8990-L, 8991-Y, 8991B, 8991MEX, 8997-S, 8988-S, 8988-SA, 8998-SA, 8998-SA, 8998-SA, 8998-SA, 8998-SA, 8998-Y, 8998B, Y090-L, V8980B*A, V8985 8905, 8906, 8908, 8910, 8920, 8931, 8932, 8933, 8934, 8935, V8980B*A, V8985

Reference:

QVA8430ZR/RM090

Chemical Family:

Polyolefin

Chemical Name:

Polypropylene Copolymer; PP

Chemical Formula:

CH3 - (CH2 - CH(CH3))n - (CH2-CH2)x - CH3

Chemical Hazard Rating:

Health 0 Fire

Reactivity 0

HAZARDOUS INGREDIENTS / REPORTED HEALTH EFFECTS

Not a hazardous material. Polymer:

Colorant: Refer to specific MSDS of the colorant.

3 PHYSICAL DATA

Boiling Point:

Not Applicable

Specific Gravity: 0.89 to 0.91

Solubility in Water:

Insoluble

Evaporation Rate: Not Applicable

Vapor Pressure:

Not Applicable

= Hq

Not Applicable

Vapor Density:

Not Applicable

Appearance & Odor:

Various shapes, colors and sizes; odorless.

4 FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Not Applicable

EXTINGUISHING MEDIA: Water spray, dry chemical foam or carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES: Fire fighters should wear self-contained breathing apparatus with a full face piece when exposure to smoke, fumes or hazardous decomposition products. The application of high velocity water will spread the burning surface layer.

5 REACTIVITY DATA

Hazardous Polymerization:

Not Applicable

Conditions to Avoid:

May burn or react violently with fluorine/oxygen mixtures with 50 to 100% fluorine. May be decomposed by strong oxidizing agents such as nitric and sulfuric acids, halogens, hydrogen peroxide and chlorinating agents.

Decomposition Products:

Thermal decomposition products may include, but are not limited to, carbon, oxides of carbon, water, organic vapors, and fumes.

HEALTH HAZARD DATA

EMERGENCY AND FIRST AID PROCEDURES: No identified health hazard when used as intended.

SPILL OR LEAK PROCEDURES

RECOMMENDED STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED.

Spills: None.

Waste Disposal Method: Transfer to an approved disposal area in accordance with Federal, State and local regulations.

8 SPECIAL PROTECTION INFORMATION

Respiratory Protection:

Not Required

Local Exhaust

Not Required for Normal Use

Eye Protection:

Not Required

Other Protective Equipment: None

9 SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: None

OTHER PRECAUTIONS: None

10 PREPARATION OF MSDS

Prepared by Safety Department Date: October 22, 1996
This data was prepared from current, reliable sources, however, Sage Products
Inc. makes no warranty regarding its accuracy. Because of conditions beyond our control, it is the user's responsibility to determine safe conditions for usage.

MATERIAL SAFETY DATA SHEET

9602-06 9603-04

Manufactured for: Sage Products Inc.

815 Tek Drive Crystal Lake, IL 60039

Telephone: Product Info Technical Info Chemtrec

815 455 4700 81.5 455 4700 800 424 9300

PRODUCT IDENTIFICATION

Product Name:

RM035

Product Numbers:

1522, 1525, 2000, 2040, 2110, 8525, 8526, 8527, 8535, 8920, 8933, 8950, 8969, 8970, 8972, 8979, 8980, 8991, 9100, 9915, 9920, 9935, 9945, 1522-AC, 1522MEX, 8525-Y, 8527-R, 8535MEX, 8970-AC, 8970-Y, 8979-C, 8979-MW, 8980-CB*A, 8980-MW, 8980-Y, 8980-Y*A, 8991-Y, 8991B, 8991MEX, V8970, V8980, V8980B*A

Chemical Family:

Petrothene

Chemical Name:

Polypropylene Copolymer

Chemical Formula:

CH3 - (CH2 - CH (CH3)n - CH3

Chemical Hazard Rating:

Health Fire Reactivity 0

HAZARDOUS INGREDIENTS / REPORTED HEALTH EFFECTS 2

This products is not a hazardous chemical.

3 PHYSICAL DATA

Boiling Point:

Not Applicable

Specific Gravity: 0.89 to 0.91

Solubility in Water:

Insoluble

Evaporation Rate:

Not Applicable

Vapor Pressure:

Not Applicable

pH =

Not Applicable

Vapor Density:

Not Applicable

Appearance & Odor:

Small, white, plastic funnel

FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Not Applicable

EXTINGUISHING MEDIA: Water spray, dry chemical foam or carbon dioxide. SPECIAL FIRE FIGHTING PROCEDURES: Fire fighters should wear self-contained

breathing apparatus with a full facepiece when exposure to smoke, fumes or hazardous

decomposition products.

Sage MSOS #26

5 REACTIVITY DATA

Hazardous Polymerization: Not Applicable

May burn or react violently with fluorine/oxygen mixtures with 50 to 100% fluorine. Conditions to Avoid:

May be decomposed by strong oxidizing agents Decomposition Products:

such as nitric and sulfuric acids, halogens, hydrogen peroxide and chlorinating products.

HEALTH HAZARD DATA

EMERGENCY AND FIRST AID PROCEDURES:

Eyes: Immediately flush eyes with plenty of cool water

for at least 15 minutes. Do not rub eyes.

Skin : If contacted with hot plastic, immediately flush

area with large amounts of water. Get medical

Inhalation : Remove victim to fresh air. If person has

stopped breathing, give artificial respiration. Get medical attention.

Not harmful by swallowing. Ingestion :

SPILL OR LEAK PROCEDURES

RECOMMENDED STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED.

Spills: Use good housekeeping practices since may be a slipping hazard.

<u>Waste Disposal Method:</u> Transfer to an approved disposal area in accordance with Federal, State and local

regulations.

8 SPECIAL PROTECTION INFORMATION

Respiratory Protection: Not Required

Local Exhaust Not Required for Normal Use

Eye Protection: Not Required

Other Protective Equipment: None

9 SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:

OTHER PRECAUTIONS:

10 PREPARATION OF MSDS

Prepared by Safety Department Date: October 22, 1996
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our control, it is the user's responsibility to determine safe conditions for
usage.

Auge MSDS #16

3

MATERIAL SAFETY DATA SHEET

9600-01 9601-06 9604-10 9403-10 9603-06

Manufactured by:
Sage Products Inc.
815 Tek Drive
Crystal Lake, IL 60039

Telephone:
Product Info
Technical Info
Chemtrec

815 455 4700 9603 04 815 455 4700 800 424 9300

1 PRODUCT IDENTIFICATION

Product Types: Molded Plastic Products (EP)

Sage Finished

Product Numbers:

1509, 1510, 1511, 1512, 1525, 2000, 2040, 2050, 2090, 2200, 2201, 2205, 2206, 2210, 2290, 2300, 2450, 2600, 2650, 4050, 4090, 8000, 8150, 8160, 8170, 8180, 8508, 8509, 8525, 8526, 8527, 8533, 8534, 8535, 8536, 8537, 8559, 8900, 8901, 8905, 8906, 8908, 8934, 8935, 8936, 8938, 8939, 8969, 8970, 8979, 8980, 8990, 9100, 9910, 9920, 9925, 9930, 9935, 1510A, 1510B, 2650R, 4090-1, 8502-0-1, 8502-1, 8502-Y, 8503-0-1, 8503-0MEX, 8503-1, 8507-AC, 8508-MW, 8508-MWB, 8508-Y, 8508-YB, 8508B, 8509-AC, 8512-0-1, 8512-0-Y, 8512-1, 8512-AC, 8512-X, 8512-Y, 8513-0-1, 8513-0MEX, 8513-0MEX, 8513-1, 8513-AC, 8513-X, 8516-08, 8516-09, 8520-0-1, 8520-1, 8520-1C, 8521-0-1, 8521-1, 8521MEX, 8522-0-1, 8522-0-1R, 8522-1, 8522-1R, 8522-MW, 8522RMEX, 8522-Y, 8537-Y, 8556-AT, 8556-D, 8556-GM, 8556-GMR, 8556-GMT, 8556-H, 8556-HC, 8556-HS, 8556-HT, 8900-AC, 8900-MW, 8934B, 8935-Y, 8935B, 8936B, 8938-D, 8938-Y, 8938A, 8938B, 8965-0-1, 8965-1, 8965-MW, 8965MEX, 8966-0-1, 8966-1, 8967-0-1, 8967-0-Y, 8979-MW, 8980-CB*A, 8980-MW, 8980-S, 8980-SB*A, 8980-Y, 8980-SB, 9000-S, V2200, V2600, V2650, V8512, V8536, V8900, V8970, V8980

Reference:

FIN7822MZ/RM040

Chemical Family:

Polymer, Plastic

Chemical Name:

Ethylene-Propylene Copolymer

Chemical Formula:

(C3H5) X-(C2H2) Y

Chemical Hazard Rating:

Health 0 Fire 1

Reactivity 0

2 HAZARDOUS INGREDIENTS / REPORTED HEALTH EFFECTS

Polymer: Not a hazardous material.

Colorant: Refer to specific MSDS of the colorant.

3 PHYSICAL DATA

Boiling Point: Not Applicable Specific Gravity: 0.90

Solubility in Water: Not Applicable Evaporation Rate: Not Applicable

Vapor Pressure: Not Applicable pH = Not Applicable

Vapor Density: Not Applicable

Appearance & Odor: Various shapes, colors and sizes; slight paraffinic odor.

4 FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Not Applicable

EXTINGUISHING MEDIA: Dry chemical, CO2, Foam, Water, and Halon.

SPECIAL FIRE FIGHTING PROCEDURES: Avoid inhalation of vapors. Wear self-contained breathing apparatus when fire fighting in confined areas.

5 REACTIVITY DATA

Stability: Stable Incompatibility: None

Hazardous Decomposition Products: Carbon Monoxide

Hazardous Polymerization: Not Applicable

Conditions to Avoid: Not Applicable

6 HEALTH HAZARD DATA

No identified health hazard when used as intended. Eye Contact: Flush with water, if irritation occurs.

7 SPILL OR LEAK PROCEDURES

IT IS MANDATORY TO KNOW AND FOLLOW YOUR LOCAL, STATE AND FEDERAL REGULATIONS ON THE PROPER HANDLING AND DISPOSAL OF THIS MATERIAL.

RECOMMENDED STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: None.

<u>Waste Disposal Method</u>: Transfer to an approved disposal area in accordance with Federal, State and local regulations.

8 SPECIAL PROTECTION INFORMATION

Respiratory Protection: Not applicable.
Protective Clothing: Not applicable.
Eye Protection: Not applicable.
Ventilation: Not applicable.
Other Protective Equipment: Not Applicable.

9 SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Not applicable.

OTHER PRECAUTIONS: Not Applicable.

10 PREPARATION OF MSDS

Prepared by Safety Department Date: October 22, 1996
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Inc. makes no warranty regarding its accuracy. Because of conditions beyond
our control, it is the user's responsibility to determine safe conditions for
usage.

MATERIAL SAFETY DATA SHEET

9600-01 9601-06

Manufactured for: Sage Products Inc. 815 Tek Drive Crystal Lake, IL 60039 Manufactured by: Maple Roll Leaf Company 2285 Ambassador Dr. Windsor, Ontario Canada

Telephone: Product Info Technical Info Chemtrec

815 455 4700 519 966 4721 800 424 9300

1 PRODUCT IDENTIFICATION

Product Name:

Hot Stamping Foil - Blue and Orange

Product Number(s):

8508, 8509, 9925, 9930, 8507-AC, 8508-MW, 8508-MWB, 8508-Y, 8508-YB, 8508B, 8509-AC, 8516-08, 8516-09, 8556-AT, 8556-D, 8556-GMT, 8556-GMT, 8556-HC, 8556-HS, 8556-HT

Chemical Formula:

Proprietary composition.

Chemical Hazard Rating:

Health 0 Fire Reactivity

2 HAZARDOUS INGREDIENTS / REPORTED HEALTH EFFECTS

None known.

3 PHYSICAL DATA

Boiling Point:

N/A

Specific Gravity: Not determined.

Solubility in Water:

Insoluble.

Evaporation Rate: N/A

Vapor Pressure:

N/A

pH =

N/A

Vapor Density:

N/A

Appearance & Odor:

Blue or orange coated foil.

FIRE AND EXPLOSION HAZARD DATA 4

FLASH POINT:

EXTINGUISHING MEDIA:

Water, CO2, dry chemical.

SPECIAL FIRE FIGHTING PROCEDURES:

Wear approved self-contained breathing apparatus.

5 REACTIVITY DATA

Stability:

Hazardous Polymerization:

Conditions to Avoid:

Incompatibility (Materials to avoid): Strong acids, strong bases.

Hazardous Decomposition Products:

Stable.

Will not occur.

None.

Incomplete combustion may produce carbon monoxide and carbon dioxide as with any

plastic material.

HEALTH HAZARD DATA

EMERGENCY AND FIRST AID PROCEDURES:

Eyes: Flush eyes with water. Seek medical attention.

Wash thoroughly with soap and water. Skin :

Inhalation: Remove person to fresh air.

Ingestion: Seek medical attention.

SPILL OR LEAK PROCEDURES

IT IS MANDATORY TO KNOW AND FOLLOW YOUR LOCAL, STATE AND FEDERAL REGULATIONS ON THE PROPER HANDLING AND DISPOSAL OF THIS MATERIAL.

RECOMMENDED STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED.

Waste Disposal Method: Non hazardous waste. Approved landfill preferred. Must conform to Federal, State and Local regulations.

Small Spills: Pick up film to prevent slipping hazard.

Pick up film to prevent slipping hazard. Large Spills:

8 SPECIAL PROTECTION INFORMATION

Respiratory Protection: Not required.

Local Exhaust Not required.

Eye Protection: Not required.

Other Protective Equipment: Not required.

9 SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING (SEE ALSO SECTIONS 4 & 7):

Keep dry and away from sources of heat and flame.

10 PREPARATION OF MSDS

Prepared by Safety Department Date: October 22, 1996
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makes no warranty regarding its accuracy. Because of conditions beyond our control,
it is the user's responsibility to determine safe conditions for usage.

MATERIAL SAFETY DATA SHEET

9601-06 9600-01

Manufactured for: Sage Products Inc.

815 Tek Drive

Crystal Lake, IL 60039

Manufactured by: Polymer Color 1515 Miller Parkway McHenry, IL 60051

Telephone:

Product Info 815 455 4700 Technical Info 815 363 0025 800 424 9300 Chemtrec

1 PRODUCT IDENTIFICATION

Product Name:

Trans Red, RPC-2226-B Color Component

Product Number(s):

8150, 8160, 8170, 8180, 8509, 8534, 8535, 8537, 8559, 9925, 9930, 8503-0-1, 8503-0MEX, 8503-1, 8507-AC, 8509-AC, 8513-0-1, 8513-0MEX, 8513-1, 8513-AC, 8513-X, 8516-09, 8522-0-1R, 8522-1R, 8522RMEX, 8527-R, 8532-1R, 8535MEX, 8556-AT, 8556-D, 8566-GM, 8556-GMR, 8556-GMT, 8556-H, 8556-HC, 8556-HS, 8556-HT, 8967-0-1,

8967-1, 8967MEX, 8979-C

Chemical Family:

Mixture

Chemical Formula:

Proprietary

Chemical Hazard Rating: Health

Fire

Reactivity

2 HAZARDOUS INGREDIENTS / REPORTED HEALTH EFFECTS

Hazardous			Occupation		Weight
Components	CAS Number	OSHA PEL	Exposure Limits	TWA	Percent

This product does not contain any chemicals subject to the reporting requirements of SARA Title III, Section 313, and of 40 CFR Part 372.

This material does not contain any ingredients listed under Proposition 65 for the State of California known to cause cancer or reproductive toxicity.

3 PHYSICAL DATA

Boiling Point:

No data.

Specific Gravity: Not determined.

Solubility in Water:

Negligible.

Evaporation Rate: N/A

Vapor Pressure:

N/A

pH =

N/A

Vapor Density:

N/A

Appearance & Odor:

Various colors, with odors typically associated with

thermoplastics.

4 FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:

>200°F

EXTINGUISHING MEDIA:

SPECIAL FIRE FIGHTING PROCEDURES:

Foam, CO2, dry chemical, water fog.

Wear self-contained breathing apparatus and full

protective clothing.

5 REACTIVITY DATA

Stability:

Hazardous Polymerization:

Conditions to Avoid:

Hazardous Decomposition Products:

Incompatibility (Materials to avoid):

Stable.

Will not occur.

None known.

None known.

May produce carbon monoxide and/or carbon dioxide, and other hazardous components. Persons exposed to combustion products should

wear self-contained breathing apparatus.

6 HEALTH HAZARD DATA

EMERGENCY AND FIRST AID PROCEDURES:

Eyes:

Flush with water for 15 minutes. Seek medical attention.

Skin:

Wash with mild soap and water. Seek medical help if necessary.

Inhalation : No data.

Ingestion: Call a physician.

7 SPILL OR LEAK PROCEDURES

IT IS MANDATORY TO KNOW AND FOLLOW YOUR LOCAL, STATE AND FEDERAL REGULATIONS ON THE PROPER HANDLING AND DISPOSAL OF THIS MATERIAL.

RECOMMENDED STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED.

Waste Disposal Method: Refer to Federal, State, and Local regulations for proper

method of disposal.

Small Spills:

Contain spill, soak up with inert absorbent and place in proper container for disposal in accordance with all Federal,

State and Local regulations.

Large Spills:

Same as small spills.

8 SPECIAL PROTECTION INFORMATION

Normally not required, but a dust mask approved by NIOSH may be used if dust is encountered. Respiratory Protection:

Local Exhaust Provide sufficient ventilation to minimize exposure.

Eye Protection: Safety glasses/goggles with side shields.

Other Protective Equipment: N/A

9 SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING (SEE ALSO SECTIONS 4 & 7): Store in cold, dry place, away from heat and open flame.

10 PREPARATION OF MSDS

Prepared by Safety Department Date: October 22, 1996 This data was prepared from current, reliable sources, however, Sage Products Inc. makes no warranty regarding its accuracy. Because of conditions beyond our control, it is the user's responsibility to determine safe conditions for usage.