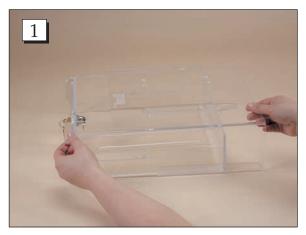
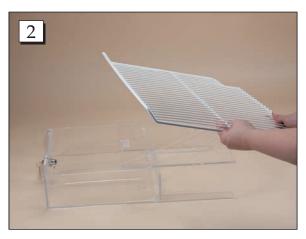
# **ASSEMBLY INSTRUCTIONS FOR**

# Tilting & Non-Tilting Refrigerator Boxes (#18541 & 18544)

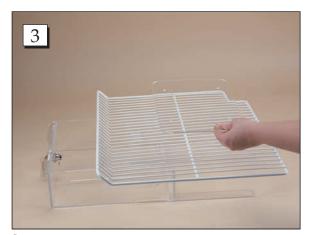




**Step 1.** Unlock and open the drawer half way so the rear mounting holes are accessible from the back of your box.



**Step 2.** Place the refrigerator shelf on top of the box.



**Step 3.** Place the retention plate on top of refrigerator shelf.

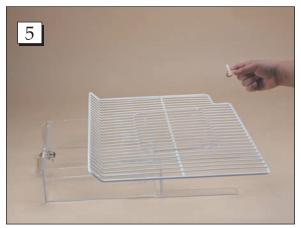


**Step 4.** Align the mounting holes on the retention plate with those in the top of your box.

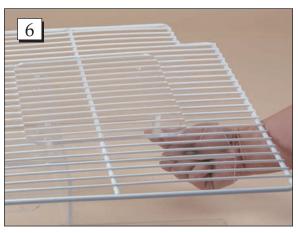
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## **ASSEMBLY INSTRUCTIONS FOR**

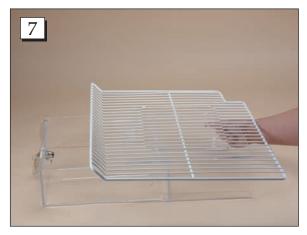
### Tilting & Non-Tilting Refrigerator Boxes (#18541 & 18544)



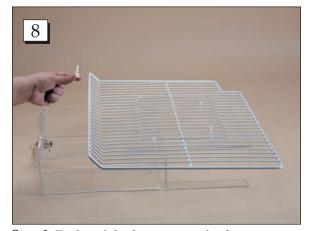
**Step 5.** To thread the rear screws, the drawer must be pulled out to the front.



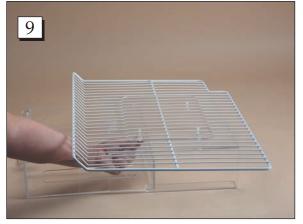
**Step 6.** Thread the first screw from the inside of the box through the rack into the retention plate - (trap refrigerator rack between box and retention plate).



**Step 7.** Repeat step six on the remaining rear mounting hole.



**Step 8.** To thread the front screws, the drawer must be pushed in enough that the front mounting holes are accessible.

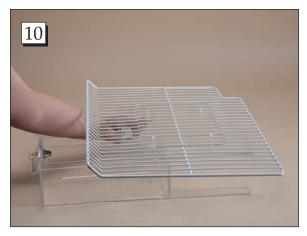


**Step 9.** Thread the third screw from the inside of the box through the rack into the retention plate - (trap refrigerator rack between box and retention plate).

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# **ASSEMBLY INSTRUCTIONS FOR**

### Tilting & Non-Tilting Refrigerator Boxes (#18541 & 18544)



**Step 10.** Repeat step nine on the remaining front mounting hole.



**Step 11.** Place your box and shelf back into your refrigerator. It is now ready for use.

If you are mounting to a glass shelf or location other than a refrigerator shelf, the double sided tape included with your box can be used.